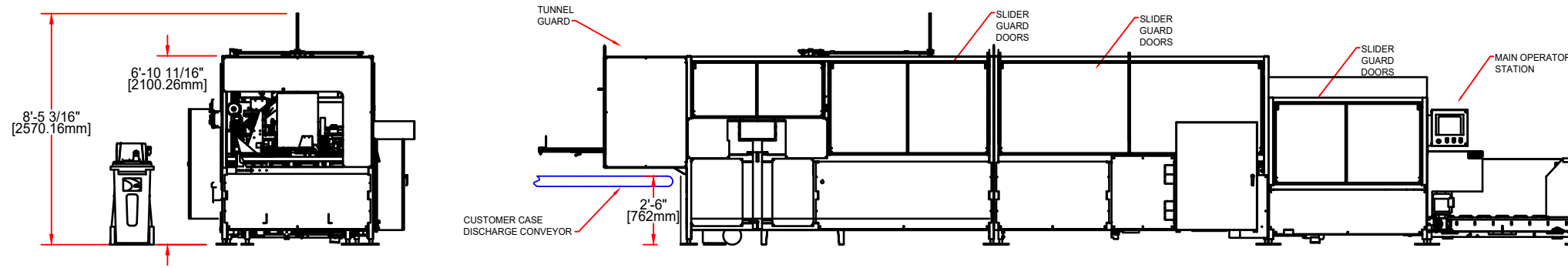


PLAN VIEW



ELEVATION VIEW

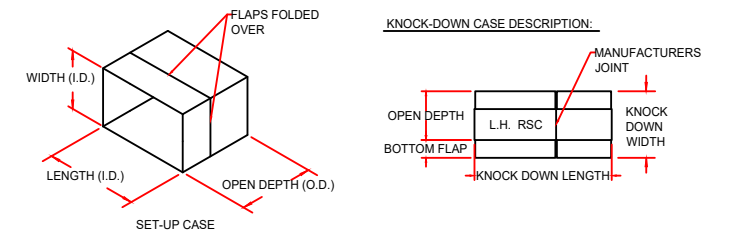
SPEED CAPACITY: THE RECOMMENDED MAXIMUM SPEED THAT THE R225-XL CASE ERECTOR AND BOTTOM SEALER IS CAPABLE OF IS 15 CPM.

CORRUGATED SIZE RANGE

MODEL R225-XL
KNOCKDOWN CASE SIZES (in)

	KDL	KDW	FLAP
minimum	20.00	16.00	4.00
maximum	51.5	38.00	10.00

ERECTED CASE SIZES (in)			
	LENGTH	WIDTH	CLOSED DEPTH
minimum	17.00	14.00	13.00
maximum	30.875	24.00	18.00 - FLAPS UP



UTILITY REQUIREMENTS

AIR REQUIREMENTS : 2.56 SCF/CYCLE @ 80 PSI (0.072m³ PER CYCLE @ 551.2 KPa)
 ELECTRICAL REQUIREMENTS : 480 VOLTS, 3 PHASE, 60 Hz STANDARD
 FULL LOAD AMPS - 48.0 AMPS
 LOAD - 15.14 KVA
 DISCONNECT SIZE - 60 AMP
 MACHINE WEIGHT: APPROX. 7,250 LBS. (3,288 Kg.)

MACHINE SHOWN RUNS LEFT HAND CASES

PROPRIETARY
 NEITHER THIS DOCUMENT NOR THE
 INFORMATION CONTAINED THEREIN
 MAY BE REPRODUCED OR DISCLOSED
 TO ANYONE WITHOUT THE WRITTEN
 PERMISSION OF R.A. PEARSON CO.

DATE	REVISION	REV. NO.	REV. BY	CHKD BY

2' - 2 7/16" 672				<small>8120 WEST SUNSET HIGHWAY SPOKANE, WASHINGTON 99224 WWW.PEARSONPKG.COM</small>	
DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.		TITLE R225-XL R225-XL CASE ERECTOR, LEFT HAND LOAD, GLUE		DWG NO. 1065818	
DR.	JMG	4/24/24	DWG NO. 1065818		
CHK			SCALE		
APP			SHEET		