

## TECHNICAL DATA SHEET

### Adhesive - General Purpose 305504

#### PRODUCT DESCRIPTION:

**Adhesive 305504** is a formulated hot melt primarily designed for case and carton sealing and erecting. **Adhesive 305504** has a fast set speed, medium open time, aggressive tack, and excellent adhesion and heat stability. Great high and low temperature bond performance. Product is suitable for all equipment generally associated with packaging applications.

#### TYPICAL PHYSICAL PROPERTIES:

**Viscosity<sup>1</sup>**                      **800 cps (+/-160) @ 350°F**

**Softening Point**              **226° F (+/-2.0)**

**Color**                              **White**

**Application Temperature**      **325° - 360°F**

<sup>1</sup>ASTM D 3236

#### HANDLING AND STORAGE:

For best results use product within 365 days.

#### SAFETY:

When handling and working with hot melt adhesives always wear protective clothing and eye protection. To minimize the risk of flammable vapors, do not exceed 400°F melt temperature.

#### CLEAN UP:

For best results, allow product to cool and manually remove excess adhesive with scraper. Consult your hot melt equipment manufacturer for proper clean-up procedures or contact your Pearson Packaging Systems representative for additional help.

#### FDA STATUS:

Consult your Pearson sales representative for the most recent FDA status information.

#### ROTATE STOCK:

For best results, use oldest lots first.

#### TOXICITY:

Under normal conditions of use; this product is considered nontoxic. Consult the SDS for additional information.



The information herein is general information designed to assist customers in determining whether our products are suitable for their applications. Our products are intended for sale to industrial and commercial customers. We require customers to inspect and test our products before use and to satisfy themselves as to contents and suitability for their specific applications. We warrant that our products will meet our written specifications. **Nothing herein shall constitute any other warranty express or implied, including any warranty of merchantability or fitness for a particular purpose**, nor is any protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is limited to replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.

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