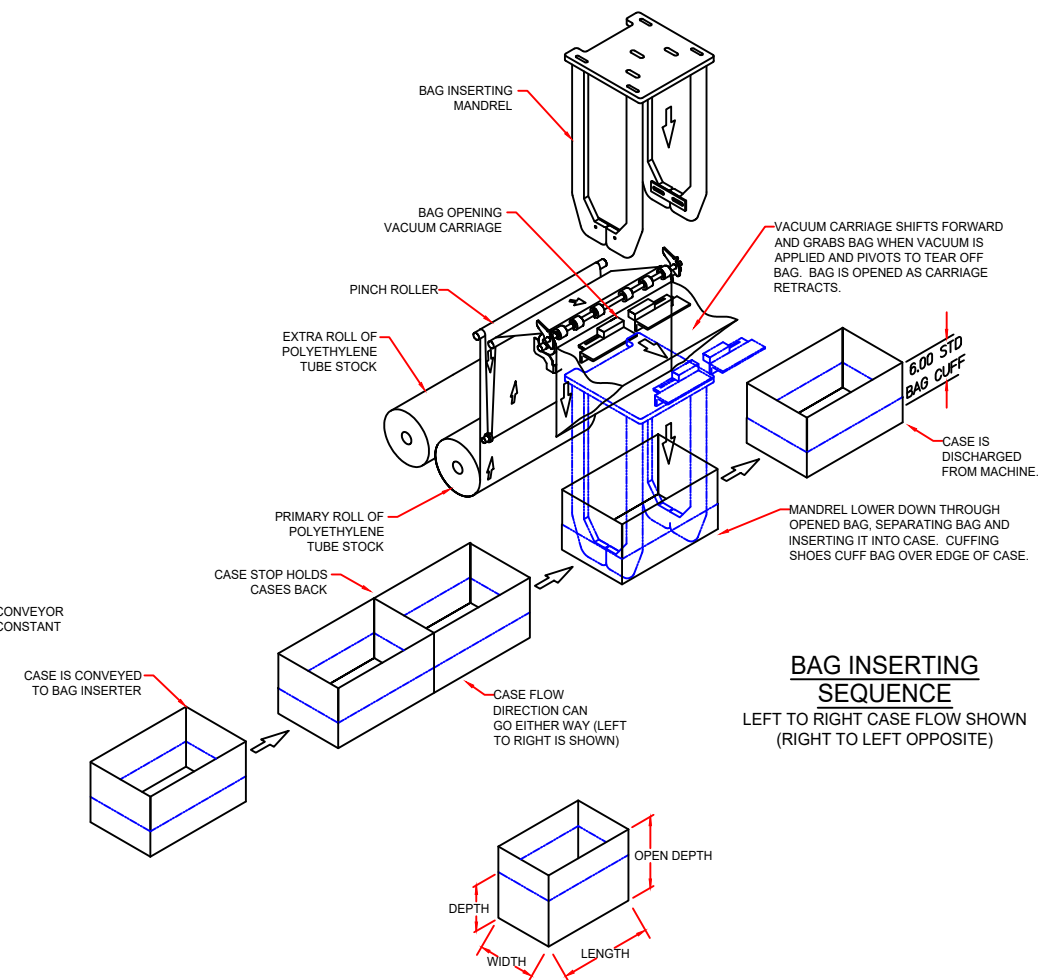


PLAN VIEW



BAG INSERTING SEQUENCE
LEFT TO RIGHT CASE FLOW SHOWN
(RIGHT TO LEFT OPPOSITE)

ERECTED CASE SIZE

CASE	LENGTH	WIDTH	DEPTH	OPEN DEPTH
MINIMUM	9.5 (241mm)	9.5 (241mm)	N/A	10.0 (254mm)
MAXIMUM	24.0 (610mm)	17.0 (432mm)	N/A	24.0 (610mm)

GENERAL BAG INFORMATION

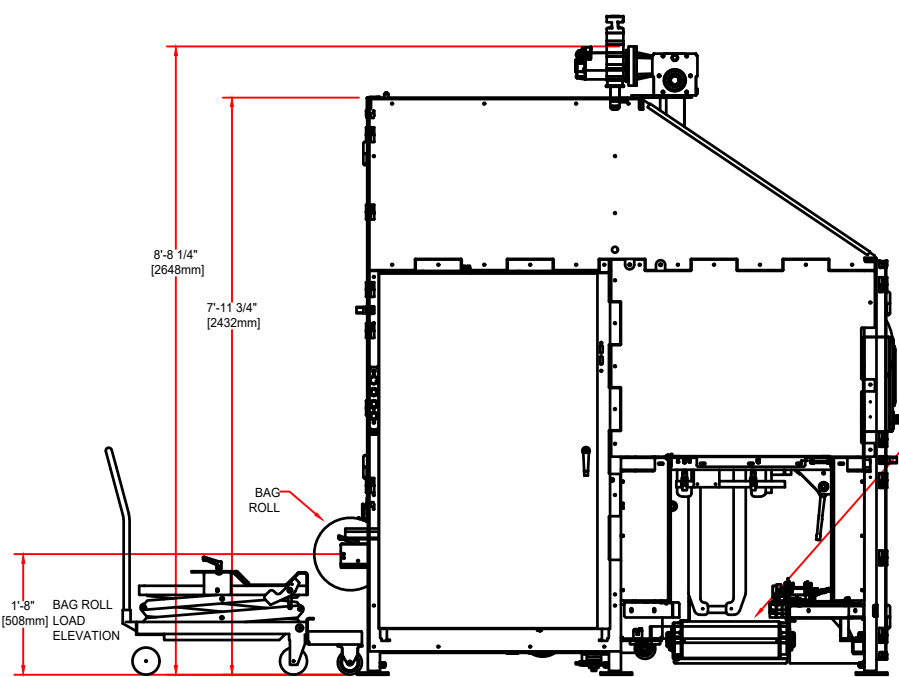
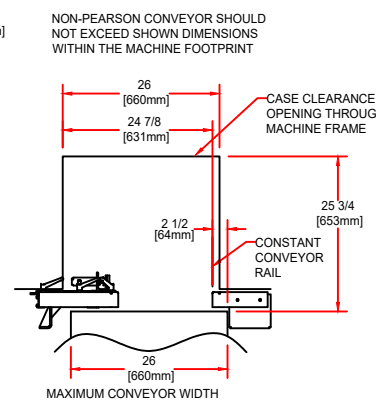
BAG ROLL: CORE I.D. - 3"
MAX O.D. - 12" (14" W/ OPTION)
MAX WIDTH - 32"
FILM THICKNESS - 1.25 MIL MIN
TO 2.99 MIL MAX (4.00 W/ OPTION)

UTILITY REQUIREMENTS

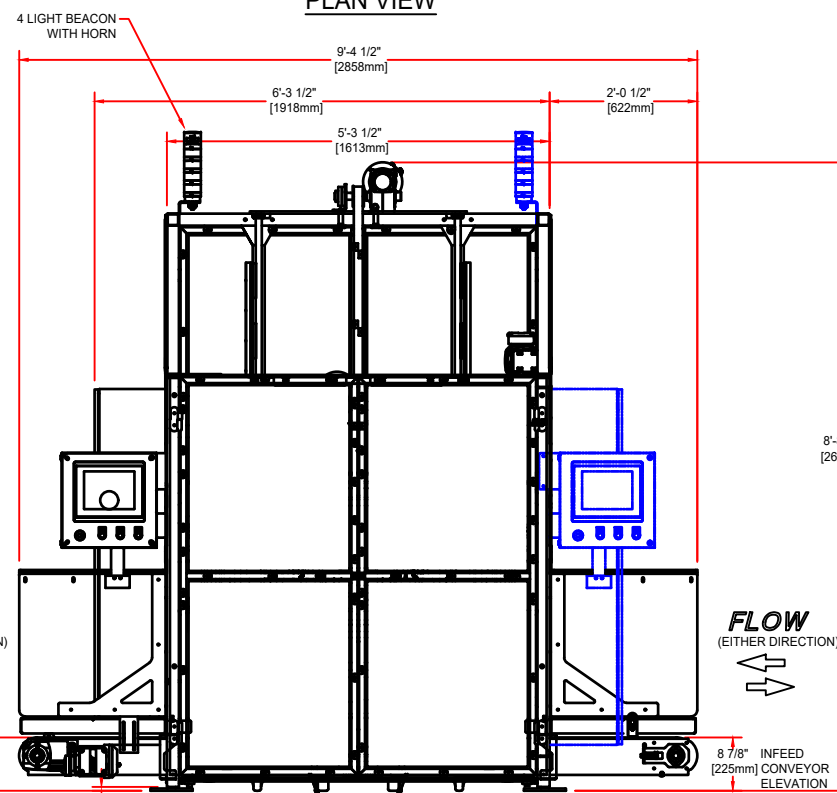
AIR REQUIREMENTS: 0.67 SCF/CYCLE @ 80 PSI (0.019m³ PER CYCLE @ 551.2 KPa)
ELECTRICAL REQUIREMENTS: 460 VOLTS, 3 PHASE, 60 Hz
FULL LOAD AMPS - 43.0 AMPS
DISCONNECT SIZE - 60 AMPS

POWER REQUIREMENTS PROVIDED ARE FOR A BASE MACHINE AND CUSTOM OPTIONS MAY RESULT IN CHANGES.

ESTIMATED MACHINE WEIGHT: 3200 LBS. (1452 KG)
MACHINE SPEED: SEE ORDER SPECIFICATIONS



SIDE VIEW



ELEVATION VIEW

STANDARD CONVEYOR ELEVATIONS ARE 8.75" TO 30" ACHIEVABLE WITH THE ADDITION OF LEG EXTENSION KITS AT NO ADDITIONAL CHARGE.

PRELIMINARY

(ALL DIMENSIONS ARE APPROXIMATE AND MAY VARY WITH FINAL DESIGN)

PROPRIETARY
NEITHER THIS DOCUMENT NOR THE INFORMATION CONTAINED THEREIN MAY BE REPRODUCED OR DISCLOSED TO ANYONE WITHOUT THE WRITTEN PERMISSION OF R.A. PEARSON CO.

DATE	REVISION	ECN NO.	REV. BY	CHKD BY
1/12/24	UPDATED UTILITY REQUIREMENTS			T.V.
3/6/18	UP-DATE ELEC UTILITY INFO, PV 1000 WAS 700			K.A.
4/14/20	LEFT AND RIGHT SIDE NOW DETERMINED AS YOU FACE THE CONVEYOR/HMI SIDE OF MACHINE			K.A.
6/3/14	PV +6 7 INCH WAS PV 600 HMI			K.A.
2/3/14	UP-DATED VIEWS FROM CURRENT 3D MODEL			K.A.
9/6/12	UP-DATED ELEC UTILITY INFO.			K.A.

2' - 2 7/16"
672

TITLE
BI25 BAG INSERTER

DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.

DR.		DWG NO.	D517605
CHK.		SCALE	
APP.		SHEET	

PEARSON
PACKAGING SYSTEMS
4125 WEST SUNSET HIGHWAY
SPOKANE, WASHINGTON 99224
WWW.PEARSONPKG.COM