



**ERECTED CASE SIZE**

CASE	LENGTH	WIDTH	OPEN DEPTH
MINIMUM	9.5 (241mm)	9.5 (241mm)	10.0 (254mm)
MAXIMUM	24.0 (610 mm)	17.0 (432mm)	24.0 (610mm)

**GENERAL BAG INFORMATION**  
 BAG ROLL: CORE I.D. - 3"  
 MAX O.D. - 14"  
 MAX WIDTH - 32"  
 FILM THICKNESS - 1.25 MIL MIN TO 4.0 MIL MAX

**UTILITY REQUIREMENTS W/O SEAL & CUT OPTION**  
 AIR REQUIREMENTS: 2.502 SCF/CYCLE @ 80 PSI (0.071 m³ PER CYCLE @ 551.2 KPa)  
 ELECTRICAL REQUIREMENTS: 460 VOLTS, 3 PHASE, 60 HZ  
 FULL LOAD AMPS - 13.0 AMPS  
 DISCONNECT SIZE - 30 AMPS

**POWER REQUIREMENTS PROVIDED ARE FOR A BASE MACHINE AND CUSTOM OPTIONS MAY RESULT IN CHANGES.**  
 ESTIMATED MACHINE WEIGHT 3000 LBS. (1361 KG)  
 MACHINE SPEED: 18 CPM

**PRELIMINARY**  
 (ALL DIMENSIONS ARE APPROXIMATE AND MAY VARY WITH FINAL DESIGN)

DATE	REVISION	ECN NO.	REV. BY	CHKD BY
6/24/20	UP-DATED LAYOUT PER 30 DAY LEAD TIME FOMAT		K.A.	
4/10/18	UP-DATE ELEC UTILITY INFO		K.A.	
3/6/18	UP-DATE ELEC UTILITY INFO, PV 1000 WAS 700		K.A.	
4/15/16	LEFT AND RIGHT SIDE NOW DETERMINED AS YOU FACE THE CONVEYOR/HMI SIDE OF MACHINE		K.A.	
9/19/14	10.0 MIN OD WAS 9.375, 8.875 CONV ELEV WAS 8.75		K.A.	
6/2/14	PV +6 7 INCH WAS PV 600 HMI		K.A.	
10/23/13	UP-DATED OPTIONAL FITTED CONVEYOR AND ELEVATION RANGE CALLOUT		K.A.	

2' - 2 7/16" 672

DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.

**PEARSON** PACKAGING SYSTEMS

9120 WEST SUNSET HIGHWAY  
 SPOKANE, WASHINGTON 99224  
 WWW.PEARSONPS.COM

TITLE: **B18 BAG INSERTER GENERIC LAYOUT**

DR. K.A. 10/22/13 DWG NO. **D528576**

CHK. APP. SCALE SHEET

PROPRIETARY  
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