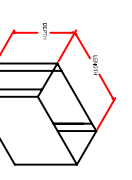
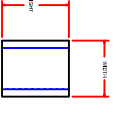
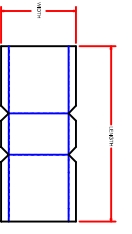


**UTILITY REQUIREMENTS**

TYPE	MAXIMUM VALUE
AMPERAGE	1000
VOLTAGE	240
PHASES	3
CIRCUIT BREAKER	100
WATER SUPPLY	100 GPM
AIR SUPPLY	100 CFM
EXHAUST	100 CFM



BLISS CASE FORMING MACHINE  
 MODEL # BF30-G  
 3 PIECE INTERNAL FLANGE  
 1213733

DATE	DESCRIPTION	BY	CHK'D
01/10/24	UPDATED TO CURRENT BASE STD	BAR	
04/11/18	PV 1000 WAS 900, UPDATE ELECT/UTILITY REQ.	K.A.	
6/9/18	SHOW 3 AND 6 FOOT INCLINED CONVEYOR (ELEV. FINISH)	K.A.	
2/18/18	SHOW CORRECT MACH. WEIGHT (WAS 2077 LBS.)	K.A.	
2/8/15	SHOW CORRECT END PANEL MAX WIDTH	K.A.	
1/8/15	GLUE TANK WAS MISSING, ADDED TO PLAN VIEW	K.A.	
9/28/14	SHOW 12 INCH FRAME STRETCH	K.A.	
4/24/14	SHOW NEW MACHINE DESIGN AND MODEL #	K.A.	
12/31/13	SHOW GLUE UNIT IN PLAN VIEW	K.A.	

NEITHER THE NAME NOR THE INFORMATION CONTAINED HEREIN MAY BE REPRODUCED OR OTHERWISE TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION OF P.A. PARSONS CO.

**PRELIMINARY**  
 (ALL DIMENSIONS ARE APPROXIMATE AND MAY VARY WITH FINAL DESIGN)

2 - 2 7/8"  
 672

**2 - 2 7/8"**  
 DIMENSIONS ARE IN FOOT FRACTION/INCH OVER MILLIMETERS.

**PARSONS**  
**PARSONS CONSULTING GROUP**

**TITLE**  
 BF30-G BLISS FORMER  
 3 PIECE INTERNAL FLANGE

**DESIGNED BY**  
 K.A. 91613

**DWG NO.**  
 720669

**SCALE**  
 3/8"=1"

**DATE**  
 12/20/23