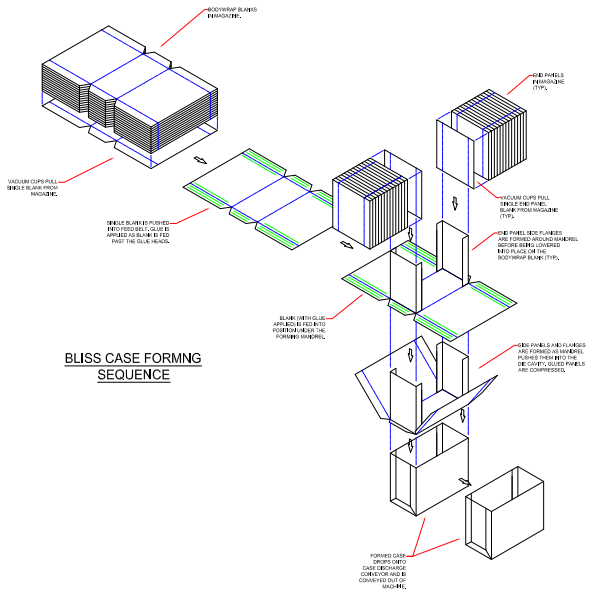
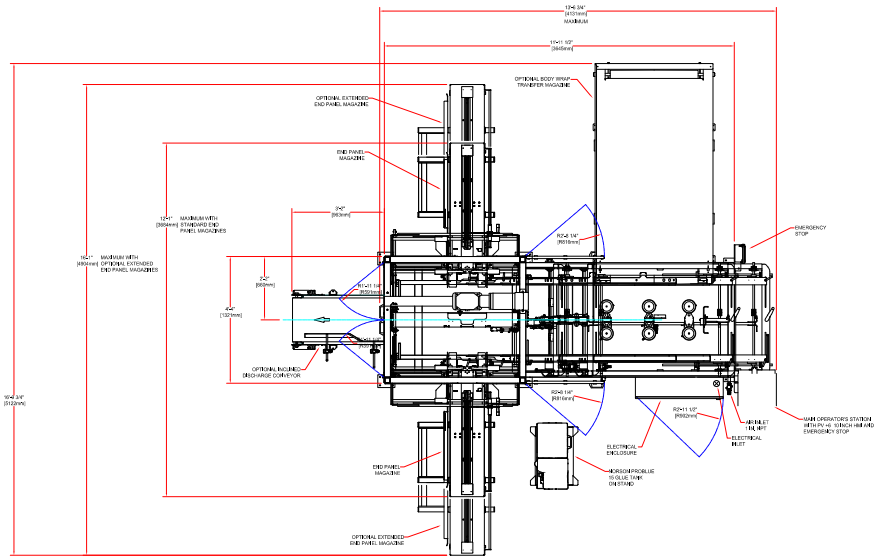
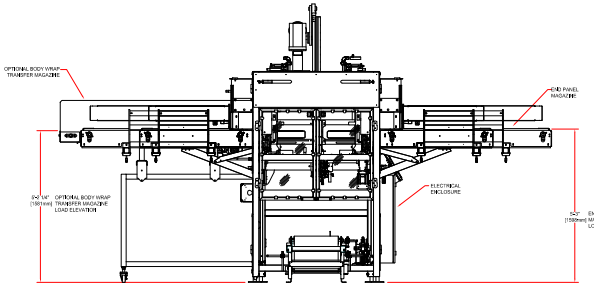


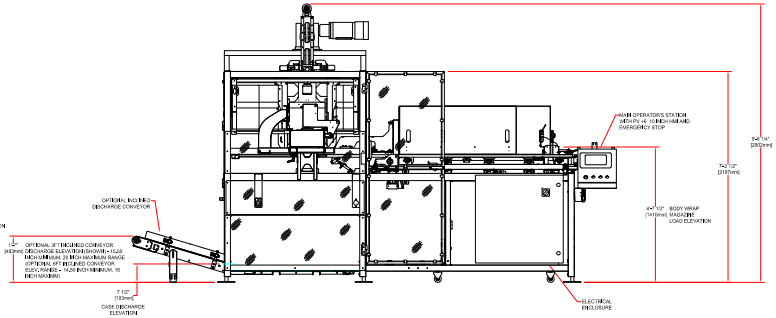
BLISS CASE FORMNG SEQUENCE



PLAN VIEW



FRONT VIEW



ELEVATION VIEW

STANDARD FORMED CASE SIZES		
	INCH/MM	INCH/MM
LENGTH	24/610	24/610
WIDTH	24/610	24/610
DEPTH W/O FLAPS	12/305	12/305
DEPTH W/ FLAPS	12/305	20/508

BODY WRAP & END PANEL RANGE		
	INCH/MM	INCH/MM
BODY WRAP LENGTH	20/508	30/762
BODY WRAP WIDTH	20/508	30/762
END PANEL HEIGHT	12/305	20/508
END PANEL FLAP	2/51	3/76

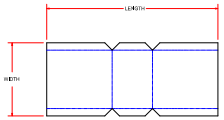
UTILITY REQUIREMENTS

AIR REQUIREMENTS: 5.0 SCFM CYCLE @ 80 PSI (0.6 M³/CYCLE @ 551.2 KPa)
ELECTRICAL REQUIREMENTS: 460 V/3 PHASE/60 HERTZ STANDARD
FULL LOAD AMPS = 14.5 AMPS
DISCONNECT SIZE = 30 AMP

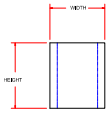
POWER REQUIREMENTS PROVIDED ARE FOR A BASE MACHINE AND CUSTOM OPTIONS MAY RESULT IN CHANGES.

MACHINE WEIGHT (APPROXIMATE)_____5,500 LBS. (2492 Kg) (BASE MACHINE ONLY)

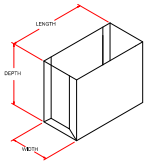
MACHINE SPEEDS: SEE ORDER SPECIFICATION



BODY WRAP BLANK



END PANEL BLANK



FORMED CASE SIZE

PRELIMINARY

(ALL DIMENSIONS ARE APPROXIMATE AND MAY VARY WITH FINAL DESIGN)

PROPRIETARY
NEITHER THIS DOCUMENT NOR THE INFORMATION CONTAINED THERIN MAY BE REPRODUCED OR DISCLOSED TO ANYONE WITHOUT THE WRITTEN PERMISSION OF R.A. PEARSON CO.

DATE	REVISION	ECN NO.	REV. BY	CHKD BY
5/11/18	PV 1000 WAS 700, UP-DATE ELECT UTILITY INFO.		K.A.	
6/3/16	SHOW 3 AND 6 FOOT INCLINED CONVEYOR ELEV. RANGES		K.A.	
2/18/16	SHOW CORRECT MACH. WEIGHT (WAS 2,077 LBS.)		K.A.	
2/6/15	SHOW CORRECT END PANEL MAX WIDTH		K.A.	
1/8/15	GLUE TANK WAS MISSING, ADDED TO PLAN VIEW		K.A.	
9/29/14	SHOW 12 INCH FRAME STRETCH		K.A.	
4/24/14	SHOW NEW MACHINE DESIGN AND MODEL #		K.A.	
12/13/13	SHOW GLUE UNIT IN PLAN VIEW		K.A.	

2' - 2 7/16"
672

DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.

PEARSON PACKAGING SYSTEMS
8120 WEST SUNSET HIGHWAY
SPOKANE, WASHINGTON 99224
WWW.PEARSONPKG.COM

TITLE: BF30-G BLISS FORMER
3 PIECE INTERNAL FLANGE

DR.	K.A.	9/16/13	DWG NO. 720669
CHK.			
APP.			SCALE / SHEET