

**STANDARD RSC CORRUGATED SIZE RANGE**

**ERECTED CASE SIZE**

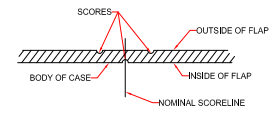
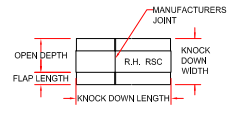
CASE	LENGTH	WIDTH	DEPTH	OPEN DEPTH
MINIMUM	5.00(127)	3.50(89)	3.75(95)	5.50(140)
MAXIMUM	16.00(406)	12.00(305)	14.00(356)	20.00(508)

**KNOCKDOWN CASE SIZES (IN)**

	KDL	KDW	FLAP
MINIMUM	8.50(216)	7.13(181)	1.50(38)
MAXIMUM	26.00(711)	26.00(660)	6.00(152)

MACHINE SHOWN RUNS RH CASES

**KNOCK-DOWN CASE DESCRIPTION:**



**DOUBLE POINT SCORING:**  
THE STYLE AND QUALITY OF SCORING CAN AFFECT THE OPERATION AND PERFORMANCE OF THE CASE ERECTOR. PEARSON PACKAGING SYSTEMS RECOMMENDS THAT CASES WITH DOUBLE POINT SCORING BE USED. (SEE DIAGRAM ABOVE) IN ORDER TO MAXIMIZE THE CONSISTENCY OF OPERATION OF YOUR MACHINE.

**UTILITY REQUIREMENTS**

AIR REQUIREMENTS: 1.088 SCF/CYCLE @ 90 PSF (0.108 m<sup>3</sup>) PER CYCLE @ 55.12 KPA  
ELECTRICAL REQUIREMENTS: 480 VOLTS, 3-PHASE, 60 HZ STANDARD  
FULL LOAD AMPS - 46 AMP  
DISCONNECT SIZE - 60 AMP  
**NOTE: UTILITIES INFO LISTED IS PRELIMINARY AND IS SUBJECT TO CHANGE WITH FINAL DESIGN**  
MACHINE WEIGHT: APPROX. 3,800 LBS. (1,711 Kg)

**PRELIMINARY**  
(ALL DIMENSIONS ARE APPROXIMATE AND MAY VARY WITH FINAL DESIGN)

PROPRIETARY  
NEITHER THIS DOCUMENT NOR THE INFORMATION CONTAINED THEREIN MAY BE REPRODUCED OR DISCLOSED TO ANYONE WITHOUT THE WRITTEN PERMISSION OF R.A. PEARSON CO.

DATE	REVISION	ECN NO.	REV. BY	CHKD BY
3/24/18	UP-DATE UTILITY INFO, PV 1000 WAS PV 700		K.A.	
6/8/17	DELETE AUXILIARY OPRT STAT CALLOUT FOR MAIN ELEC ENCL. SHOW E/STOP ONLY		K.A.	
3/25/16	SHOW INDUSTRIAL GUARD DESIGN		K.A.	

2' - 2 7/16" 672

DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.

		<small>8120 WEST SUNSET HIGHWAY SPOKANE, WASHINGTON 99224 WWW.PEARSONPS.COM</small>	
<b>TITLE</b> CE50-UG CASE ERECTOR RIGHT HAND CASES			
DR.	K.A.	10/28/15	DWG NO. 761666
CHK.			
APP.		SCALE	SHEET