

STANDARD RSC CORRUGATED SIZE RANGE

KNOCKDOWN CASE SIZES (IN)

	KDL	KDW	FLAP
MINIMUM	20.00	14.50	4.00
MAXIMUM	50.00**	42.00	12.00

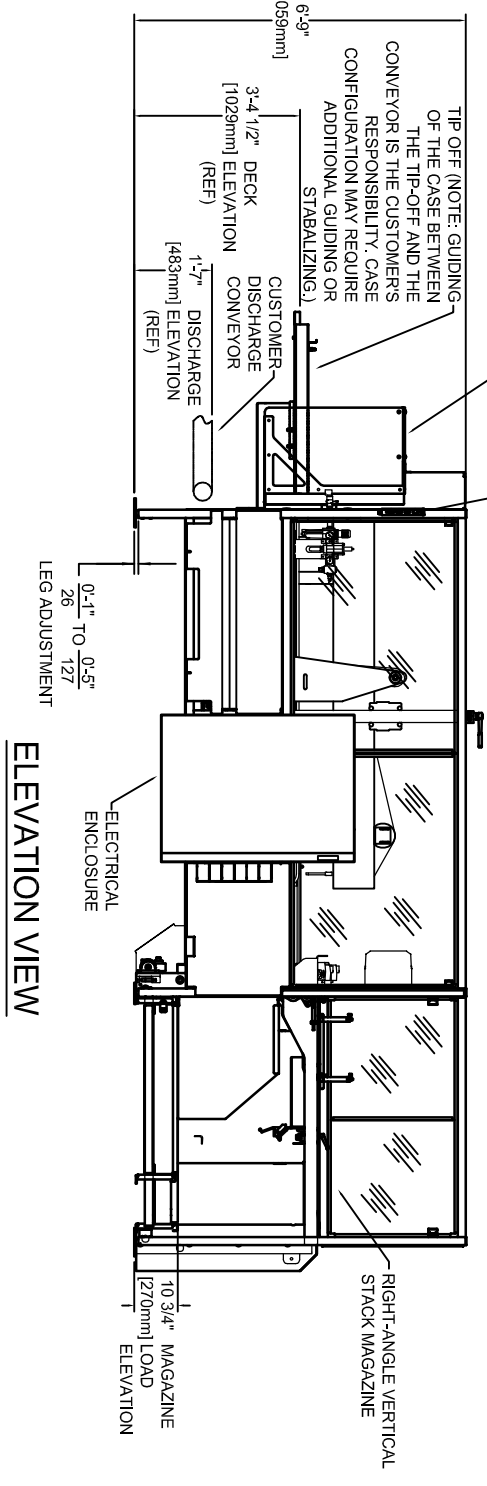
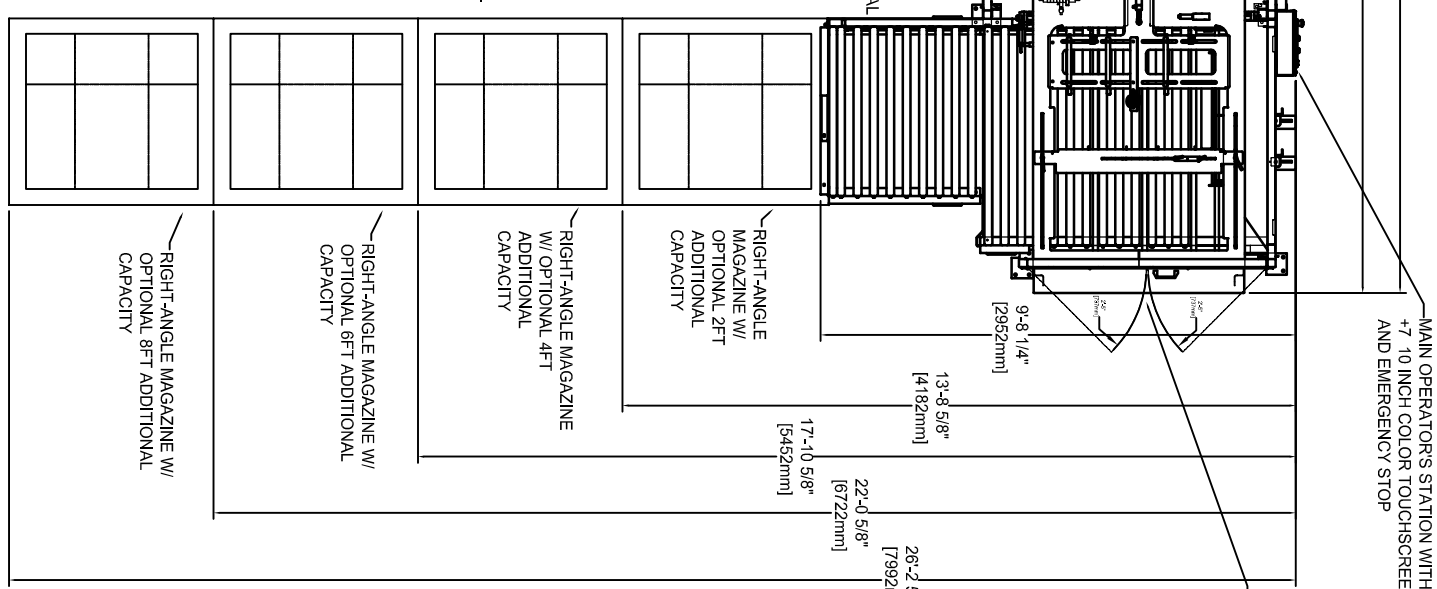
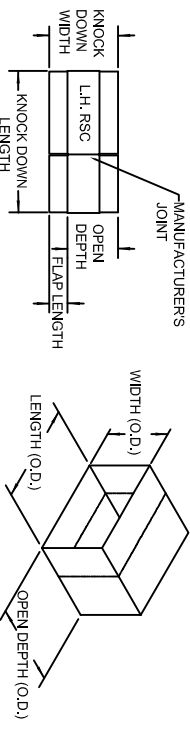
** SOME LENGTH / WIDTH COMBINATIONS MAY EXCEED STANDARD KD CASE LENGTH MAXIMUM.

ERECTED CASE SIZE

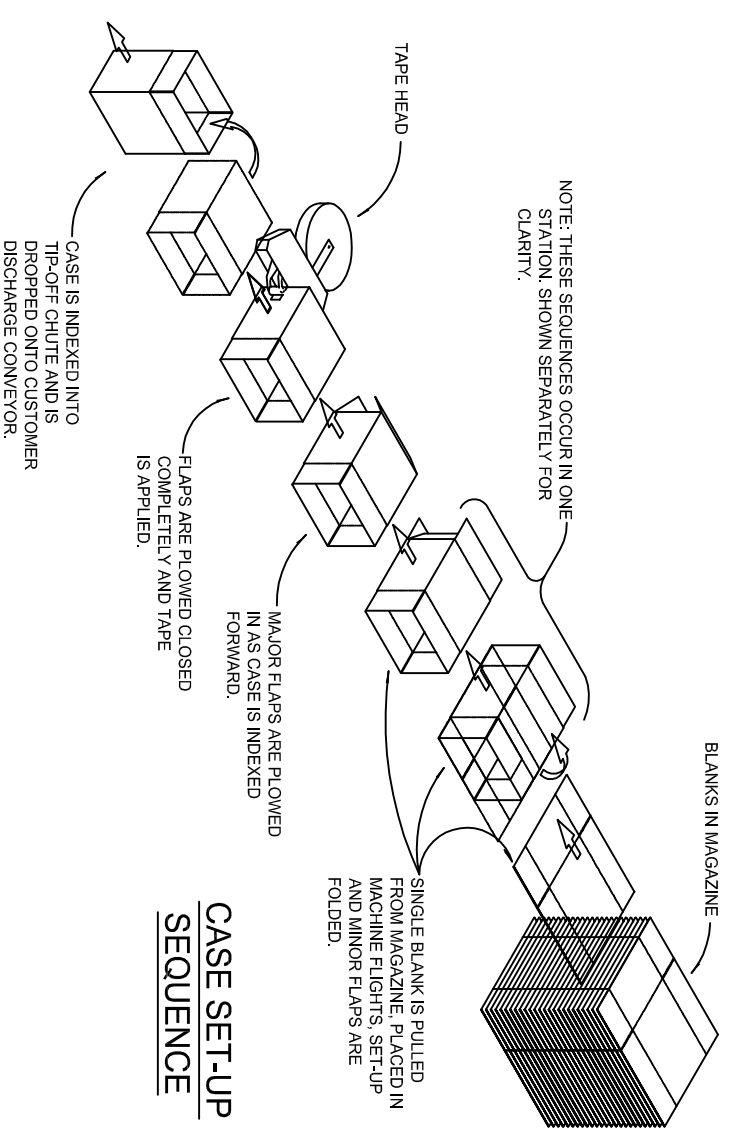
CASE	LENGTH	WIDTH	DEPTH	OPEN DEPTH
MINIMUM	12.00	8.00	4.75	10.50
MAXIMUM	30.00	24.00	26.0	30.00

*12.00 INCH MIN. WITH HIGH SPEED OPTION

KNOCK-DOWN CASE DESCRIPTION

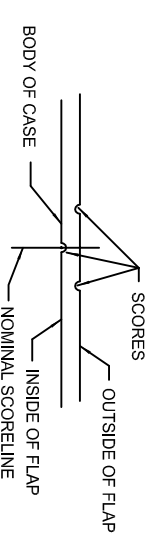


MACHINE SHOWN RUNS LH CASES



NOTE: THESE SEQUENCES OCCUR IN ONE STATION, SHOWN SEPARATELY FOR CLARITY.

CASE SET-UP SEQUENCE



DOUBLE POINT SCORING

THE STYLE AND QUALITY OF SCORING CAN EFFECT THE OPERATION AND PERFORMANCE OF THE CE35-20T. PEARSON PACKAGING SYSTEMS RECOMMENDS THAT CASES WITH DOUBLE POINT SCORING BE USED. (SEE SKETCH ABOVE) IN ORDER TO MAXIMIZE THE CONSISTENCY OF OPERATION OF YOUR MACHINE.

UTILITY REQUIREMENTS

AIR REQUIREMENTS : 1.720 SCF/CYCLE @ 80 PSI (0.048m³PER CYCLE @ 551.2 KPa)
 ELECTRICAL REQUIREMENTS : 230/480 VOLTS, 3 PHASE, 60 HZ STANDARD
 FULL LOAD AMPS - 18.9 AMPS @ 480V
 DISCONNECT SIZE - 30 AMP

POWER REQUIREMENTS ARE FOR BASE MACHINE AND CUSTOM OPTIONS MAY RESULT IN CHANGES

MACHINE WEIGHT: APPROX. 4,250 LBS. (1,913 Kg.)

PRELIMINARY
 (ALL DIMENSIONS ARE APPROXIMATE AND MAY VARY WITH FINAL DESIGN)

DATE	REVISION	BY	CHKD	APP.
9/27/11	4,250 LBS WAS 5,120 LBS. (SHIPPING WEIGHT)	K.A.	K.A.	
7/6/12	ADDED TUNNEL GUARD PER DERIK BAKER	K.A.	K.A.	
10/19/12	UP-DATE ELEC UTIL. INFO. DELETE MACH HAND INFO	K.A.	K.A.	
6/5/14	PV +6 7 INCH HMI WAS PV 600 HMI	K.A.	K.A.	
2/17/16	ADDED TIP-OFF NOTE	K.A.	K.A.	
4/16/18	UP-DATED ELEC UTILITY INFO. PV 1000 WAS 700	K.A.	K.A.	
12/10/20	UP-DATE UTILITIES	RP	BGP	

2' - 2 7/16"		672	
DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.			
TITLE	CE35-20T CASE ERECTOR	DWG NO.	639460R
DR	K.A.	DATE	8/5/10
CHK		SCALE	639460R
APP.		SHEET	

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PROPRIETARY