

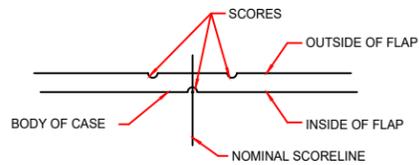
**UTILITY REQUIREMENTS**

AIR REQUIREMENTS: 1.038 SCF/CYCLE @ 80 PSI (0.0290m<sup>3</sup> PER CYCLE @ 551.2 KPa)  
 ELECTRICAL REQUIREMENTS: 230/460 VOLTS, 3 PHASE, 60 Hz STANDARD  
 FULL LOAD AMPS - 25.0 Amps  
 DISCONNECT SIZE - 30 Amp

**POWER REQUIREMENTS PROVIDED ARE FOR A BASE MACHINE AND CUSTOM OPTIONS MAY RESULT IN CHANGES.**

MACHINE WEIGHT: APPROX. 2,000 LBS. (901 Kg.)

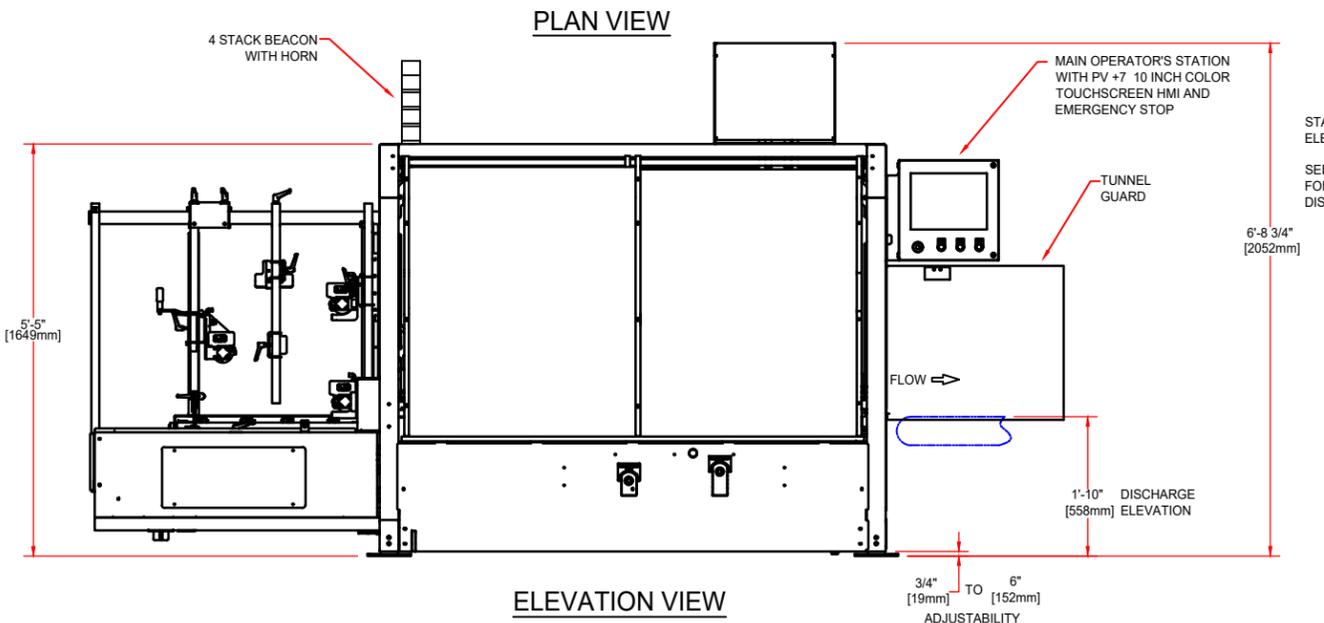
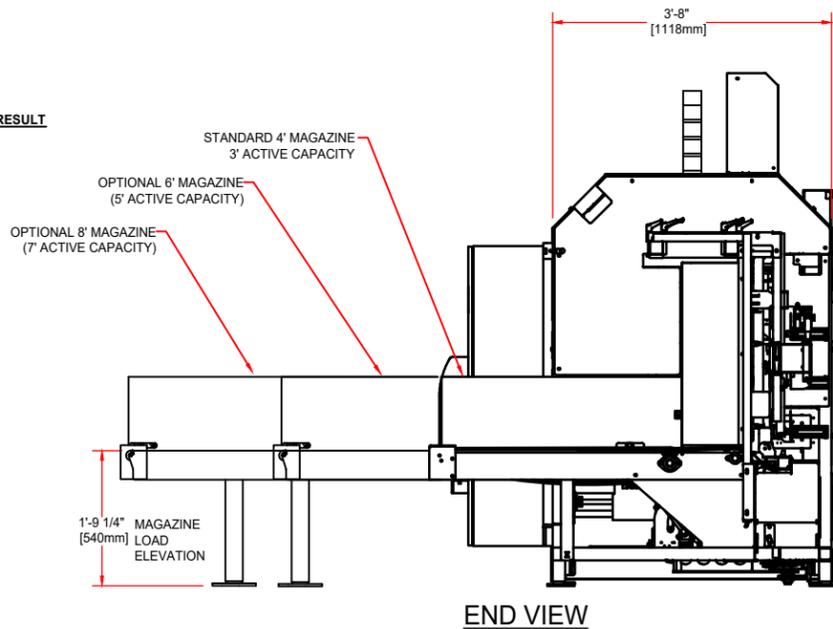
SPEED CAPACITY: CASE ERECTOR IS CAPABLE OF UP TO 25 CPM.



**DOUBLE POINT SCORING**

THE STYLE AND QUALITY OF SCORING CAN EFFECT THE OPERATION AND PERFORMANCE OF THE CASE ERECTOR. PEARSON PACKAGING SYSTEMS RECOMMENDS THAT CASES WITH DOUBLE POINT SCORING BE USED. (SEE SKETCH ABOVE) IN ORDER TO MAXIMIZE THE CONSISTENCY OF OPERATION OF YOUR MACHINE.

**MACHINE SHOWN RUNS LH CASES**



**KNOCK-DOWN CASE DESCRIPTION:**

**CORRUGATED SIZE RANGE**

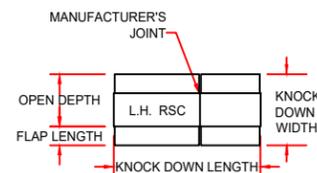
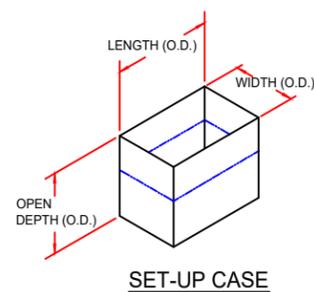
**ERECTED CASE SIZE**

CASE	LENGTH	WIDTH	DEPTH	OPEN DEPTH
MINIMUM	8.00 (203)	5.50 (140)*	3.00 (76)	6.0 (152)
MAXIMUM	24.00 (610)	16.00 (406)	18.50 (470)	21.00 (533)

\* CASE WIDTH VARIES DEPENDING ON CASE STYLE.

**KNOCKDOWN CASE SIZES (IN)**

	KDL	KDW	FLAP
MINIMUM	13.00 (330)	8.00 (203)	2.50 (64)
MAXIMUM	40.00 (1016)	29.00 (737)	8.00 (203)



**PRELIMINARY**

(ALL DIMENSIONS ARE APPROXIMATE AND MAY VARY WITH FINAL DESIGN)

DATE	REVISION	ECN NO.	REV. BY	CHKD BY
1/15/20	SHOW STREAMLINED 30 DAY CONFIGURATION		K.A.	
3/24/18	UP-DATE ELEC UTILITY INFO, PV 1000 WAS 700		K.A.	
11/29/17	SHOW OPTIONAL CONFIGURATION TEXT		K.A.	
5/24/16	DELETE 6FTADDITIONAL MAG. OPTION		K.A.	
6/5/15	ADD 10 FOOT MAGAZINE EXTENSION		K.A.	

2' - 2 7/16" 672

DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.

<b>PEARSON</b> PACKAGING SYSTEMS		<small>6120 WEST SUNSET HIGHWAY SPOKANE, WASHINGTON 99224 WWW.PEARSONPKG.COM</small>	
TITLE		CE25-G CASE ERECTOR HOT MELT GLUE SEAL	
DR		DWG NO.	638032R-3
CHK		SCALE	
APP		SHEET	

PROPRIETARY  
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