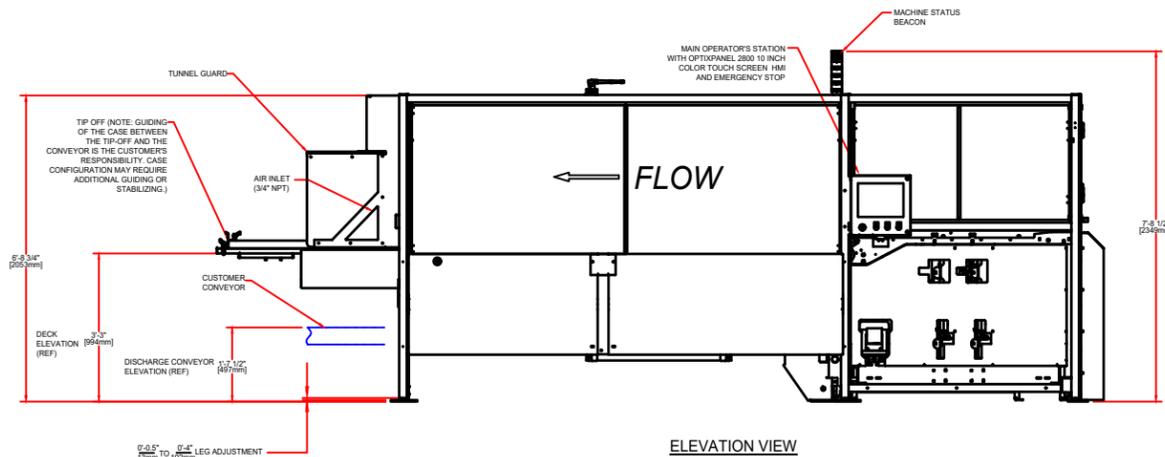
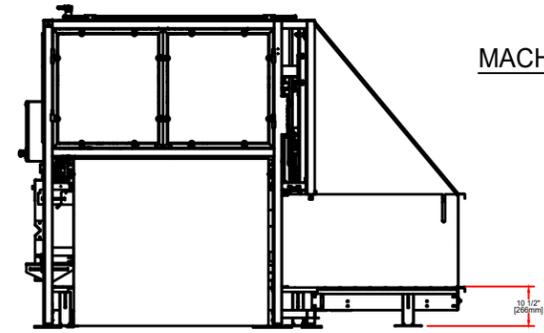


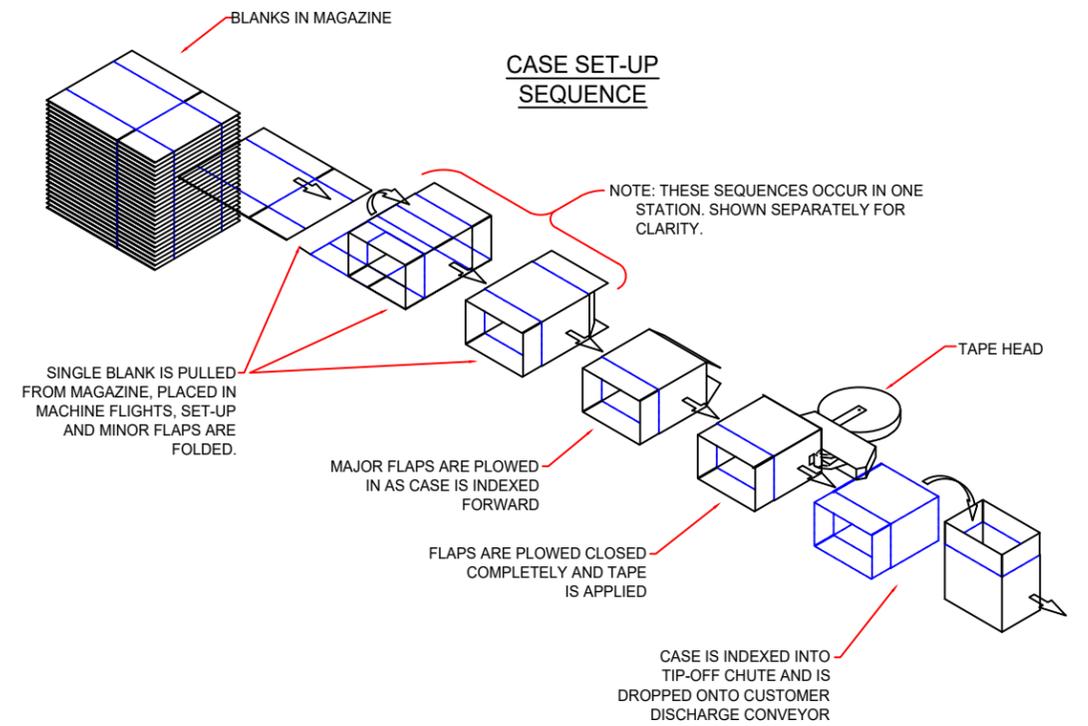
PLAN VIEW



ELEVATION VIEW



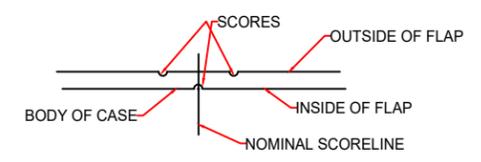
INFEED END VIEW



CASE SET-UP SEQUENCE

NOTE: THESE SEQUENCES OCCUR IN ONE STATION. SHOWN SEPARATELY FOR CLARITY.

MACHINE SHOWN RUNS RH CASES



DOUBLE POINT SCORING
THE STYLE AND QUALITY OF SCORING CAN AFFECT THE OPERATION AND PERFORMANCE OF THE CE35-20T. PEARSON PACKAGING SYSTEMS RECOMMENDS THAT CASES WITH DOUBLE POINT SCORING BE USED (SEE SKETCH ABOVE) IN ORDER TO MAXIMIZE THE CONSISTENCY OF OPERATION OF YOUR MACHINE.

STANDARD RSC CORRUGATED SIZE RANGE

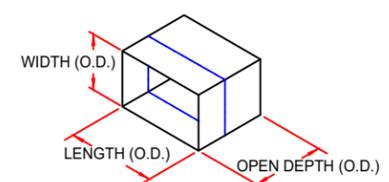
| ERECTED CASE SIZE | | | | |
|-------------------|--------|-------|-------|------------|
| CASE | LENGTH | WIDTH | DEPTH | OPEN DEPTH |
| MINIMUM | 12.00 | 8.00 | N/A | 10.50* |
| MAXIMUM | 30.00 | 24.00 | N/A | 30.00 |

*12.00 INCH MIN. WITH HIGH SPEED OPTION

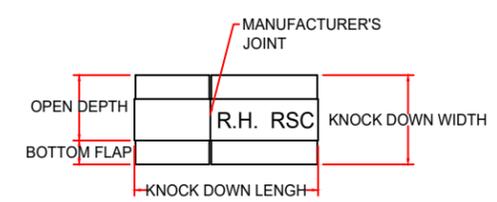
KNOCKDOWN CASE SIZES (IN)

| | KDL | KDW | FLAP |
|---------|---------|-------|-------|
| MINIMUM | 20.00 | 14.00 | 4.00 |
| MAXIMUM | 50.00** | 42.00 | 12.00 |

** SOME LENGTH / WIDTH COMBINATIONS MAY EXCEED STANDARD KD CASE LENGTH MAXIMUM.



SET-UP CASE



PRELIMINARY

(ALL DIMENSIONS ARE APPROXIMATE AND MAY VARY WITH FINAL DESIGN)

UTILITY REQUIREMENTS

AIR REQUIREMENTS : 1.51 SCF/CYCLE @ 80 PSI (0.043m³ PER CYCLE @ 551.2 KPa)
ELECTRICAL REQUIREMENTS : 460 VOLTS, 3 PHASE, 60 Hz STANDARD
FULL LOAD AMPS - 15.7 AMPS
DISCONNECT SIZE - 30 AMP

POWER REQUIREMENTS PROVIDED ARE FOR A BASE MACHINE AND CUSTOM OPTIONS MAY RESULT IN CHANGES.

MACHINE WEIGHT: APPROX. 5120 LBS. (2306 Kg.)

| DATE | REVISION | EGN NO. | REV. BY | CHKD BY |
|------|----------|---------|---------|---------|
| | | | | |

2' - 2 7/16" 672

DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.

| | | | | | |
|--------|--|---------|--|---------|--|
| DR. RP | | 1/10/24 | | DWG NO. | |
| CHK | | | | 1062744 | |
| APP. | | | | SCALE | |
| | | | | SHEET | |

PEARSON PACKAGING SYSTEMS
9120 WEST SUNSET HIGHWAY
SPokane, WASHINGTON 99224
WWW.PEARSONPKS.COM

TITLE
CE35-20T RH CASE ERECTOR
LH BASE MACHINE

PROPRIETARY
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